TECHNICAL DATA SHEET

POWERMITE®

Small Diameter Detonator Sensitive Emulsion

| Properties sds #1030 | | | | | | | |
|--|------------------------------|----------------------------------|----------------|--|--|--|--|
| | | POWERMITE | POWERMITE PLUS | | | | |
| Density ^a | (g/cc) Avg | 1.15 | 1.15 | | | | |
| Energy ^b | (cal/g) | 790 | 910 | | | | |
| | (cal/cc) | 910 | 1,050 | | | | |
| Relative Weight Strength ^b | | 0.90 | 1.03 | | | | |
| Relative E | Bulk Strength ^{b,c} | 1.26 | 1.45 | | | | |
| Velocity ^d | (m/s) | 4,900 | 4,700 | | | | |
| | (ft/s) | 16,100 | 15,400 | | | | |
| Detonation Pressure ^c (Kbars) | | 69 | 63 | | | | |
| Gas Volume ^a (moles/kg) | | 37 | 36 | | | | |
| Fume Class | | NRCan1° | | | | | |
| Shelf Life | Maximum | 1 year (from date of production) | | | | | |
| Maximum Water Depth | | 30 m (100 ft) | | | | | |
| Water Rea | sistance | Excellent | | | | | |

^a Product density without package.

- ^b All Dyno Nobel Inc. energy and gas volume values are calculated using PRODET[™] the computer code developed by Dyno Nobel Inc. for its exclusive use. Other computer codes may give different values.
- ° ANFO = 1.00 @ 0.82 g/cc.
- ^d Unconfined @ 50 mm (2 in) diameter.
- ^e Approved by Natural Resources Canada as Fume Class 1.

PRODUCT DESCRIPTION

POWERMITE and POWERMITE PLUS are detonator sensitive, high energy, water resistant, packaged emulsion explosives that are recommended for most underground drifting, quarry and construction blasting applications in medium rock types. POWERMITE and POWERMITE PLUS are also recommended when blasting where sulfide ore reactivity and/or sulfide ore dust explosion hazards exist.



APPLICATION RECOMMENDATIONS

- Package diameter and type affect product density. Use cartridge count to determine actual explosive charge weight.
- POWERMITE will perform in temperatures from -20° to 50°C (-4°F to 122°F).
- At internal product temperatures higher than -18° C (0° F) ALWAYS use a Dyno Nobel high strength detonator or equivalent. At internal product temperatures below -18° C (0° F) and higher than -23° C (-10° F) use an 8 gm or larger case booster. For internal product temperatures below -23° C (-10° F) consult your Dyno Nobel representative for the recommended cast booster size.
- Use with detonating cord is not recommended.
- POWERMITE and POWERMITE PLUS product are not recommended for use with pneumatic loading equipment. Severe impact may degrade the emulsion quality and performance. For pneumatic loading POWERMITE SL is recommended.
- Emulsion explosives are susceptible to "dynamic shock" and may detonate at low order or fail completely when applied in very wet conditions, where explosive charges or decks are closely spaced and/or where geological conditions promote this effect.

Consult your Dyno Nobel representative for alternate product recommendations when these conditions exist.

Hazardous Shipping Description

• Explosive, Blasting, Type E, 1.1D, UN 0241 II







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Properties Cont.

| Packaging = Paper Diameter x Length | | Case Quantity | Case Weight | | Net Explosive Weight / Cartridge | | |
|--|---------|------------------|-------------|----|-------------------------------------|------|--|
| mm | in | | kg | lb | kg | lb | |
| 32 x 200 | 1¼ x 8 | 109 | 18.2 | 40 | 0.17 | 0.37 | |
| 32 x 300 | 1¼ x 12 | 70 | 18.2 | 40 | 0.26 | 0.57 | |
| 32 x 400 | 1¼ x 16 | 57 | 18.2 | 40 | 0.32 | 0.71 | |
| 38 x 300 | 1½ x 12 | 51 | 18.2 | 40 | 0.36 | 0.79 | |
| 38 x 400 | 1½ x 16 | 38 | 18.2 | 40 | 0.48 | 1.06 | |

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TRANSPORTATION, STORAGE AND HANDLING

- POWERMITE products must be transported, stored, handled and used in conformity with all applicable federal, state, provincial and local laws and regulations.
- Packaged emulsions have a shelf life of one (1) year when stored at temperatures between -18° C and 38° C (0° F and 100° F). Explosive inventory should be rotated. Avoid using new materials before the old. For recommended good practices in transporting, storing, handling and using this product, see the booklet "Prevention of Accidents in the Use of Explosive Materials" packed inside each case ad the Safety Library Publications of the Institute of Makers of Explosives.

| Packagin | g = Chub | | | | | _ | 0 | 1 - ! - ! - 4 | Net Ex | plosive | Packagin |
|----------|------------|------------|--------------------|-----------|----------------------|----------|--------|---------------|----------|-----------|--------------------------------|
| Diamete | r x Length | Powermite* | Powermite Plus* | Powermite | Powermite Canada* | Case | Case V | veignt | Weight / | Cartridge | Package |
| mm | in | | Flus SL | 3L | SL* Canada* | Quantity | kg | lb | kg | lb | density. |
| 25 x 300 | 1 x 12 | • | | • | | 120 | 18.2 | 40 | 0.15 | 0.33 | actual ex are appre |
| 25 x 400 | 1 x 16 | | | • | | 90 | 18.2 | 40 | 0.20 | 0.44 | POWERN |
| 28 x 400 | 1-1/8 x 16 | | • | | | 64 | 18.2 | 40 | 0.29 | 0.63 | of sizes |
| 32 x 300 | 1-1/4 x 12 | • | | | | 70 | 18.2 | 40 | 0.26 | 0.57 | surcharg |
| 32 x 400 | 1-1/4 x 16 | | • | • | | 54 | 18.6 | 41 | 0.34 | 0.75 | usual lea |
| 38 x 300 | 1-1/2 x 12 | • | | | • | 50 | 18.6 | 41 | 0.37 | 0.81 | Check with |
| 38 x 400 | 1-1/2 x 16 | • | | • | | 37 | 18.2 | 40 | 0.49 | 1.08 | should y |
| 50 x 400 | 2 x 16 | • | | | • | 18 | 17.3 | 38 | 0.96 | 2.12 | Case Din |
| 65 x 400 | 2-1/2 x 16 | | | | • | 12 | 17.7 | 39 | 1.47 | 3.24 | 44 > 17-1/4 × |

Packaging Details

- Package diameter and type affect product density. Use cartridge count to determine actual explosive charge weight. All weights are approximate.
- POWERMITE is available in a wide variety of sizes. Custom sizes are subject to surcharge and may require longer than usual lead times.
- Check with your Dyno Nobel representative should you have any questions.

Case Dimensions

4 x 35 x 20 cm 7-1/4 x 13-7/8 x 7-7/8 in

Formulations are available in all areas and in custom sizes. Refer to Packaging Details for more information.

ADDITIONAL INFORMATION – Visit <u>dynonobel.com</u> for Brochures and Case Studies related to this product.

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